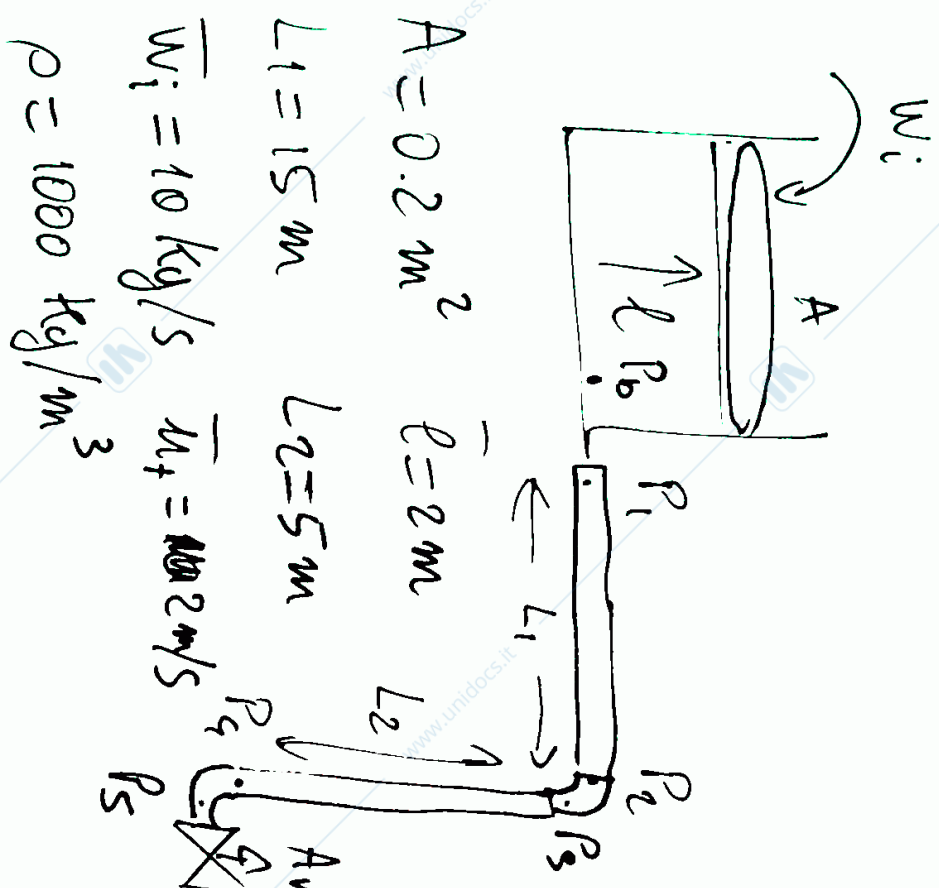


LEVEL CONTROL IN A TANK

①

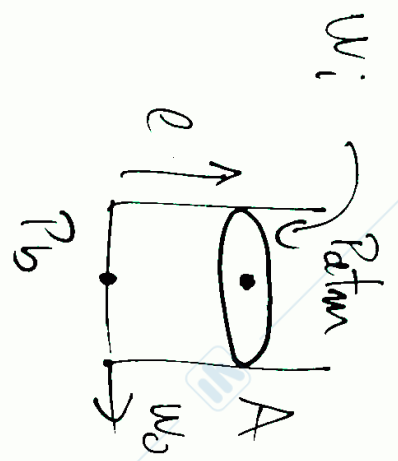


A cylindrical tank of cross-section A gets a variable flow rate w_i . From source upstream process and discharges at atmospheric pressure through a piping system and a control valve.

→ Objective of control: keep constant despite the variations in w_i .

→ Identify what are the control-relevant dynamics and design a level controller.

Tank model



$$\Delta P \Leftrightarrow V$$

$$\Delta W \Leftrightarrow l$$

$$\rho = 1000 \text{ kg/m}^3 = \text{const}$$

- Mass balance
- Momentum balance \uparrow direction

$$\frac{dM}{dt} = \dot{w}_i - \dot{w}_o$$

$$M = \rho V = \rho \ell A = \underbrace{\rho A \ell}_{\text{const}}$$

$$\left\{ \begin{aligned} \rho A \frac{d\ell}{dt} &= \dot{w}_i - \dot{w}_o \\ P_b - P_{atm} &= \rho g \ell \end{aligned} \right.$$

w_i, w_o, ℓ, P_b

~~$\Delta \ell$ state~~ \rightarrow ΔP_b state

$$\rho A \frac{d\Delta \ell}{dt} = \Delta \dot{w}_i - \Delta \dot{w}_o$$

$$\frac{d\Delta P_b}{dt} = \rho g \frac{d\Delta \ell}{dt}$$

$$\Delta P_b = \rho g \Delta \ell$$

$$\frac{d\Delta \ell}{dt} = \frac{1}{\rho g} \frac{d\Delta P_b}{dt}$$

$$\bar{w}_i = \bar{w}_o$$

$$\bar{P}_b - P_{atm} = \rho g \bar{\ell}$$

$$\frac{\rho A}{\rho g} \frac{d\Delta P_b}{dt} = \Delta W_i - \Delta W_o$$

Steady-state

$$\bar{w}_1 - \bar{w}_0 = 0$$

$$\bar{P}_b - P_{atm} = \rho g l$$

$$\bar{P}_1 - \bar{P}_2 = \frac{c_f}{2} \frac{\omega L_1}{\rho A_t^3} \bar{w}_u^2$$

$$\bar{P}_3 - \bar{P}_4 = -\rho g L_2 + \frac{c_f}{2} \frac{\omega L_2}{\rho A_t^3} \bar{w}_u^2$$

$$\bar{P}_b - \bar{P}_1 = \rho \frac{\bar{w}_u^2}{2}$$

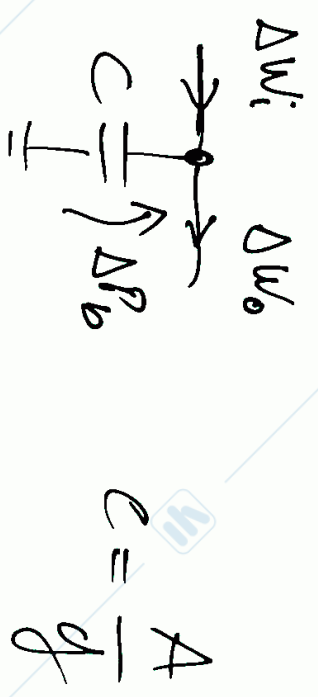
$$\bar{P}_2 - \bar{P}_3 = 0.6 \rho \frac{\bar{w}_u^2}{2}$$

$$\bar{P}_4 - \bar{P}_5 = 0.6 \rho \frac{\bar{w}_u^2}{2}$$

$$\bar{w}_u = \frac{\bar{w}}{\rho A_t}$$

$$\bar{w}_u = A_v \sqrt{\rho (P_5 - P_{atm})}$$

(2)



$$A_t = \frac{\bar{w}}{\rho \bar{w}_u} = \frac{10}{1000 \cdot 2} = 5 \cdot 10^{-3} \text{ m}^2$$

circular pipe $A_t = \pi r^2$
 $w = 2\pi r$

$$w = 2\sqrt{\pi A_t} = 0.25 \text{ m}$$

$$c_f = 0.005$$

$$\bar{w}_0 = \bar{w}_i = 10 \text{ kg/s}$$

$$\bar{P}_b - \bar{P}_1 = \rho \frac{\bar{w}_i^2}{2} = 2000 \text{ Pa}$$

$$\bar{P}_1 - \bar{P}_2 = 7500 \text{ Pa}$$

$$\bar{P}_2 - \bar{P}_3 = 1200 \text{ Pa}$$

$$\bar{P}_3 - \bar{P}_4 = -49050 + 2500$$

$$\bar{P}_4 - \bar{P}_5 = 1200 \text{ Pa}$$

$$\bar{P}_b - \bar{P}_{atm} = 19620 \text{ Pa}$$

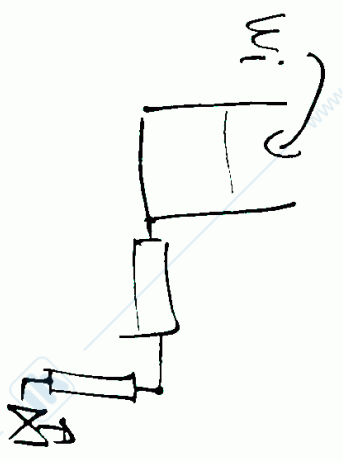
$$\bar{P}_5 - \bar{P}_{atm} = \bar{P}_b - \bar{P}_{atm} + (\bar{P}_1 - \bar{P}_b) + (\bar{P}_2 - \bar{P}_1) + (\bar{P}_3 - \bar{P}_2) + (\bar{P}_4 - \bar{P}_3) + (\bar{P}_5 - \bar{P}_4)$$

$$= 19620 - 2000 - 7500 - 1200 + 49050 - 2500 - 1200 =$$

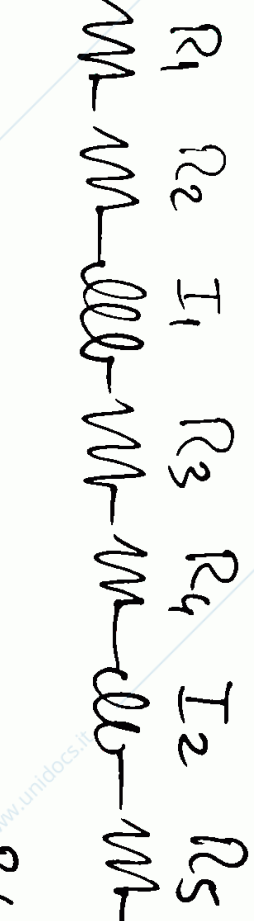
$$= 68670 - (14400) = 54270 \rightarrow \text{consistent w/ design principle } \Delta P_{puck} \gg$$

$$\bar{w}_u = \bar{A}_u \sqrt{\rho (\bar{P}_5 - \bar{P}_{atm})} \rightarrow \bar{A}_u = \frac{\bar{w}_u}{\sqrt{\rho (\bar{P}_5 - \bar{P}_{atm})}} = 1.35 \cdot 10^{-3} \text{ m}^3 \Delta P_{puck}$$

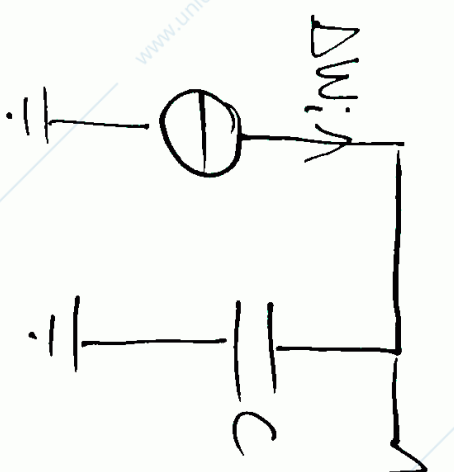
④



$R_1 - R_5$: Puichen losses



$I_1 + I_2 = I = 4000$



$I_1 = \frac{L_1}{A_t} = 3000$

$I_2 = \frac{L_2}{A_t} = 1000$

$R_1 = 2 \frac{\bar{P}_b - \bar{P}_1}{\bar{w}_m} = 400$

$R_2 = 2 \frac{\bar{P}_1 - \bar{P}_2}{\bar{w}_m} = 1500$

$R_3 = 2 \frac{\bar{P}_2 - \bar{P}_3}{\bar{w}_m} = 240$

$C = \frac{A}{g} = 0.02$

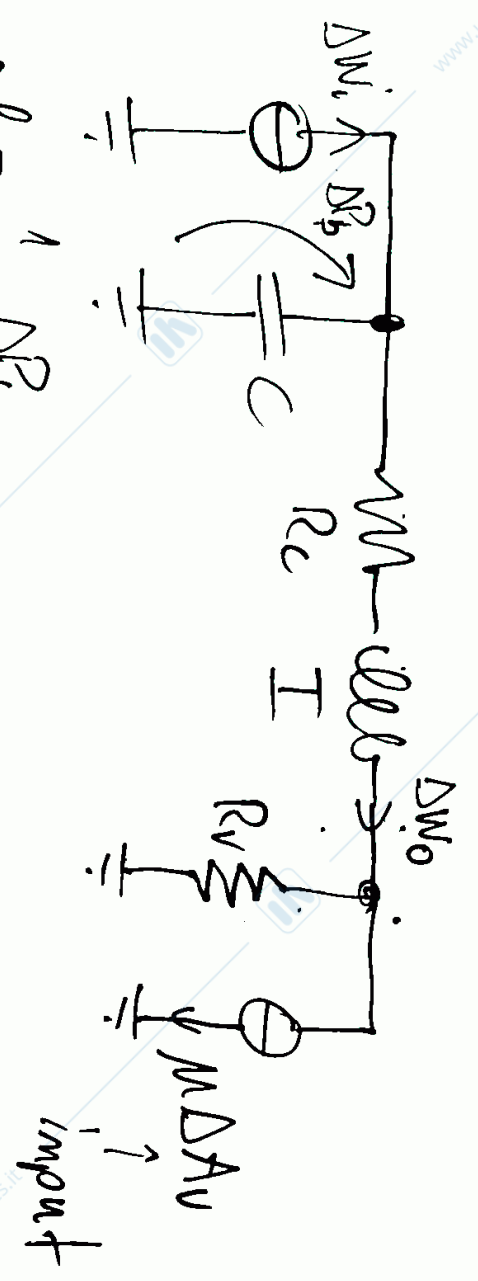
$R_4 = 2 \frac{\bar{P}_3 - \bar{P}_4}{\bar{w}_m} = 500$

$R_5 = R_3 = 240$

$R_V = 2 \frac{\bar{P}_5 - P_{ext}}{\bar{w}_m} = 10850$

$M = \frac{\bar{w}_m}{A_V} = 7400$

$R_1 + R_2 + R_3 + R_4 + R_5 = R_c = 2880$



$$\Delta \theta = \frac{1}{P_d} \Delta P_b$$

$$\Delta W_o = \mu \Delta A_v \cdot \frac{R_v}{R_v + sI + R_c + \frac{1}{sC}}$$

$$\Delta P_b = -\Delta W_o \cdot \frac{1}{sC} = \mu \Delta A_v \frac{1 + s(R_v + R_c)C + s^2IC}{R_v}$$

approximate T_1, T_2 the 2 real poles, $[T_1 \gg T_2]$

$$(1 + sT_1)(1 + sT_2) = 1 + s(T_1 + T_2) + s^2 T_1 T_2 = 1 + a s + b s^2$$

$$T_1 \approx \frac{b}{a} \quad T_2 = \frac{b}{T_1} \approx \frac{b}{a}$$

- $R_c = 2880$
- $R_v = 10850$
- $\mu = 7400$
- $C = 0.02$
- $I = 4000$

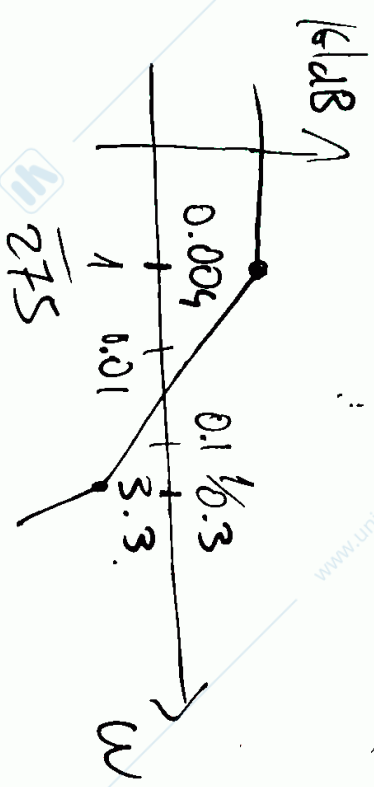
$$\frac{-6 \pm \sqrt{6^2 - 4000}}{2a}$$

$$T_1 \approx (R_V + R_c) C = 275 \text{ s}$$

$$T_2 \approx \frac{I X}{(R_V + R_c) X} = 0.3 \text{ s}$$

→ it is true $T_1 \gg T_2$

$$G(s) = \frac{\Delta E}{\Delta A_V} = -\frac{1}{p_g} \mu R_V \frac{1}{(1+sT_1)(1+sT_2)}$$



$$G(s) \approx -\frac{1}{p_g} \mu R_V \frac{1}{1+sT_1}$$

$$T_1 \approx R_V C \quad \mu = \frac{W_u}{A_V}$$

⑥

$$W_c < 0.1 \text{ rad/s}$$

$$W_c > 0.01$$

T_2 can be neglected

$G(w)$ well approx $w \ll W_c$

R_c could be neglected

neglect Pritchard 100%

$$R_c = 0 \quad \frac{p_g(\bar{e} + L_2)}{W_u}$$

$$R_V = 2 \quad \frac{W_u}{W_u}$$

→ $\bar{P}_S - P_{atm} =$

← $= p_g(\bar{e} + L_2)$

$$G(s) = - \frac{1}{Rg} \frac{\bar{A}_u \sqrt{R R g (\bar{e} + L_2)}}{2 \frac{Rg(\bar{e} + L_2)}{\bar{W}_u} \frac{1}{1 + s T_1}} \quad (7)$$

$$= - \frac{2 R \sqrt{g (\bar{e} + L_2)}}{\bar{W}_u} \frac{1 + s T_1}{1}$$

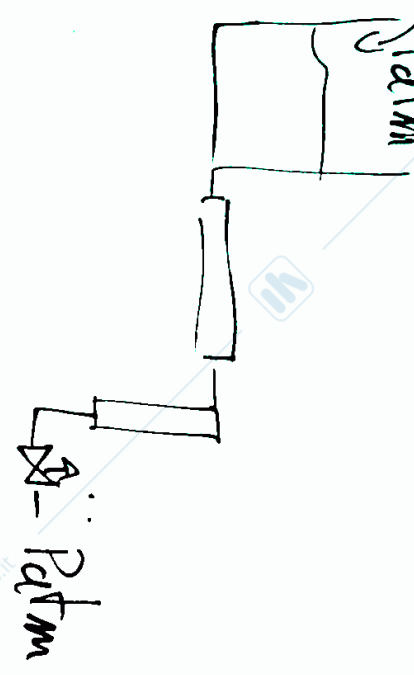
$$T_1 \sim R_V C = 2 \frac{Rg (\bar{e} + L_2)}{\bar{W}_u} \cdot \frac{A}{g} = \frac{2 R A (\bar{e} + L_2)}{\bar{W}_u}$$

$$G(s) = - \frac{M}{1 + s T_1} \quad M = \frac{2 R \sqrt{g (\bar{e} + L_2)}}{\bar{W}_u} (\bar{e} + L_2)$$

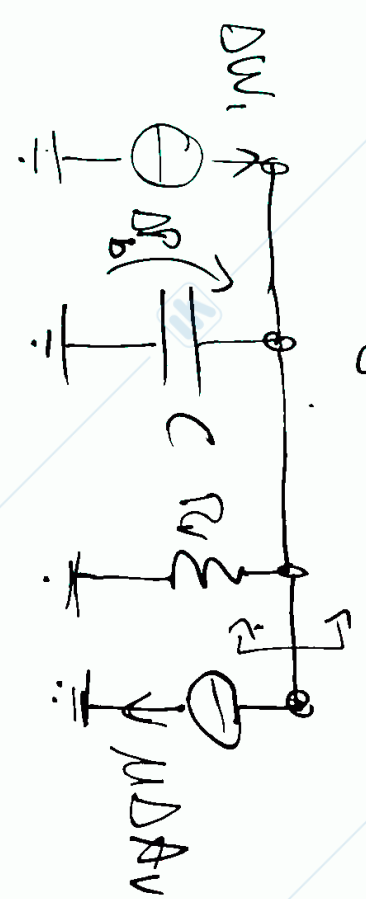
$$T_1 = \frac{2 A (\bar{e} + L_2)}{\bar{W}_u}$$

$\bar{e} \pm 1 m$
 M changes 100%
 $M \propto \sqrt{\bar{e} + L_2}$

- Fast computation
 w:



$$C = \frac{A}{g}$$



Simplifying assumptions

- $\rho = \text{const}$

- good-design principle \rightarrow Neglect frictions

- $T \approx \frac{\rho \bar{u} L}{2(P_1 - P_0)} = \frac{1000 \cdot 2 \cdot 20}{2 \cdot 70 \cdot 000} = \frac{40000}{140000}$



no inductor (inertance) small w.r.t $\frac{1}{\omega_c}$

(8)

$$C = \frac{A}{g}$$

$$D\varphi = \frac{1}{\rho g} D P_B = -\frac{1}{\rho g} \mu \Delta A v$$

$$\mu \Delta A v R_{V||SC}^{-1} = -\frac{1}{\rho g} \mu \Delta A v \frac{R_V / SC}{R_V + \frac{1}{SC}}$$

$$R_V = 2 \frac{R_{IV} - P_{OV}}{W_u} = 2 \frac{\rho g (e + Lz)}{W_u}$$

$$\mu = \frac{\bar{W}_u}{A v} = \frac{A v \sqrt{\rho p g (e + Lz)}}{A v}$$

$$\Delta P = -\frac{M}{\rho g} R_V \frac{1}{1+sT_1}$$

$$T_1 = C \cdot R_V$$

$$\Delta P = \frac{1}{\rho g} \Delta P_b = -\frac{1}{\rho g} \frac{M \Delta V R_V}{1+sT_1}$$

$$T_1 = R_V \cdot C$$

$$= -\frac{M}{\rho g} R_V \frac{1}{1+sT_1}$$

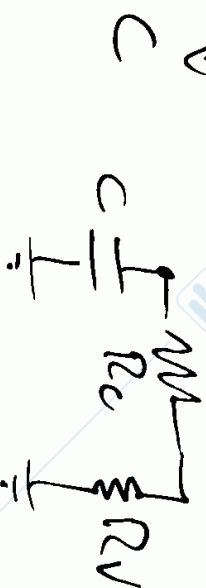
2 Time constants

$$T_1 \gg T_2$$

slow $I=0$

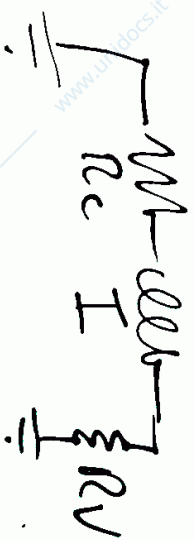
slow \Leftrightarrow tank
fast \Leftrightarrow pipes

$$T_1 = (R_c + R_V) C = 278 \text{ s}$$

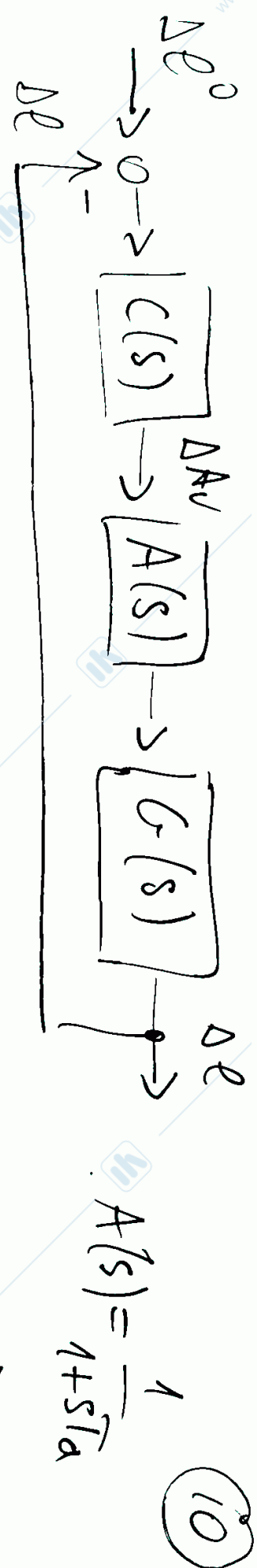


fast capacitor voltage fixed = 0

$$T_2 = \frac{I}{R_c R_V} = 0.3 \text{ s}$$



(B)



$$L(s) = C(s)A(s)G(s)$$

$$= K_p \frac{1+sT_i}{sT_i} \frac{1}{1+sT_d} \frac{M}{1+sT_1}$$

$$C(s) = K_p \frac{1+sT_i}{sT_i}$$

$$T_d = 2s$$

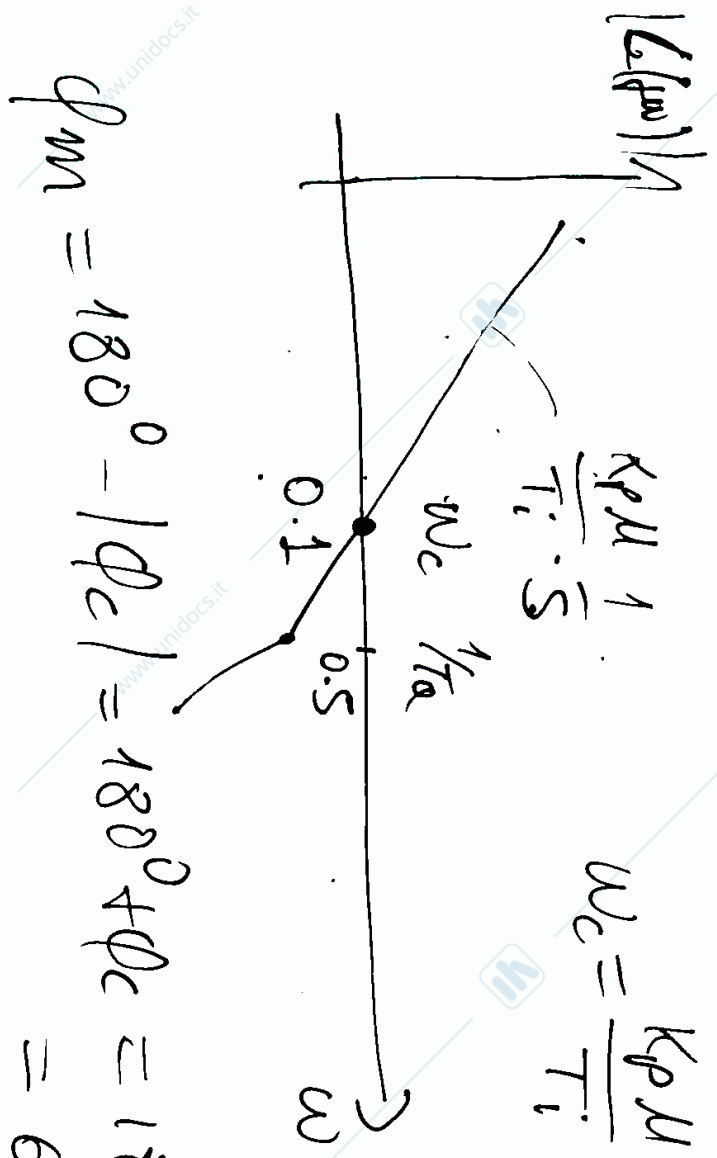
$$T_1 = 275s$$

$$\omega_c = 0.1 \text{ rad/s}$$

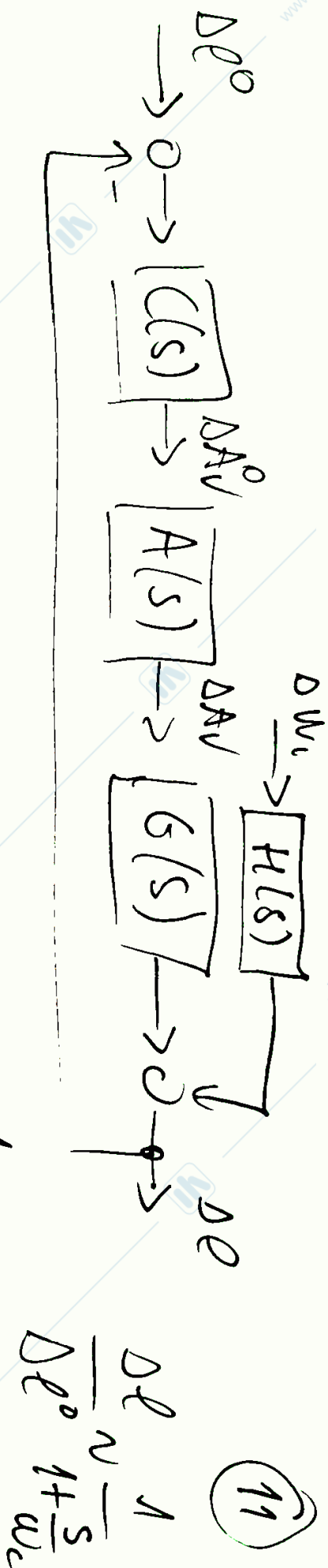
$$\omega_c = \frac{K_p M}{T_i} \Rightarrow K_p = \frac{\omega_c T_i}{M}$$

Ⓐ By cancellation here.

$$T_i = T_d = 275s$$

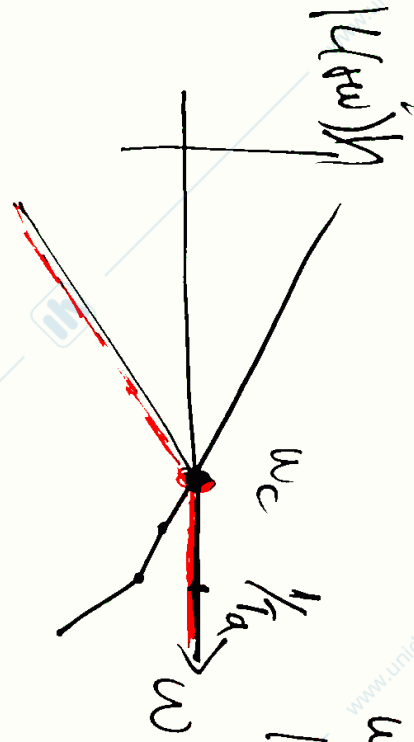


$$\phi_m = 180^\circ - |\phi_c| = 180^\circ + \phi_c = 180^\circ - 90^\circ - \arctan(\omega_c T_d) = 69^\circ$$



Δw_i : $\frac{\Delta e}{\Delta w_i} = H(s) \cdot S(s)$

$S(s) = \frac{1}{1 + L(s)}$



$w \rightarrow \infty$
 $|S(jw)| \rightarrow 1$

$S(jw) \approx \frac{1}{L(jw)}$

$w \ll w_c$

$S(s) \approx \frac{s/w_c}{1 + s/w_c}$

$H(s) = \frac{\mu'}{1 + sT_I}$

$= \frac{1}{2 \sin \frac{\varphi_{\mu'}}{2}}$

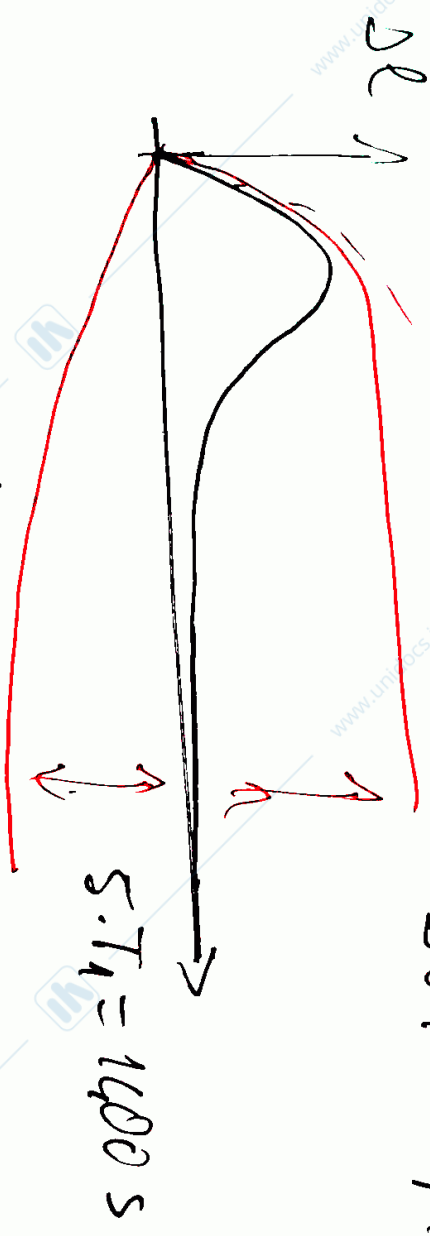
$$\frac{\Delta e}{\Delta w_i} = \frac{u'}{w_c} \cdot \frac{\alpha s}{1+sT_1} \cdot \frac{1}{1+\frac{s}{w_c}} = \alpha \frac{1}{1+sT_1} - \alpha \frac{1}{1+\frac{s}{w_c}}$$

$T_1 = 275s$ (2)
 $w_c = 0.15$

$\Delta w_i = \Delta w \cdot \text{skp}(t) \rightarrow$ settling time here?

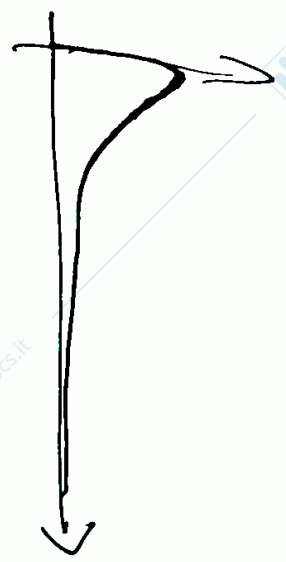
dominant pole T_1

$w_c = 0.1$ $\frac{1}{w_c} = 10s$
 $\Delta w_i = \text{skp}(t)$

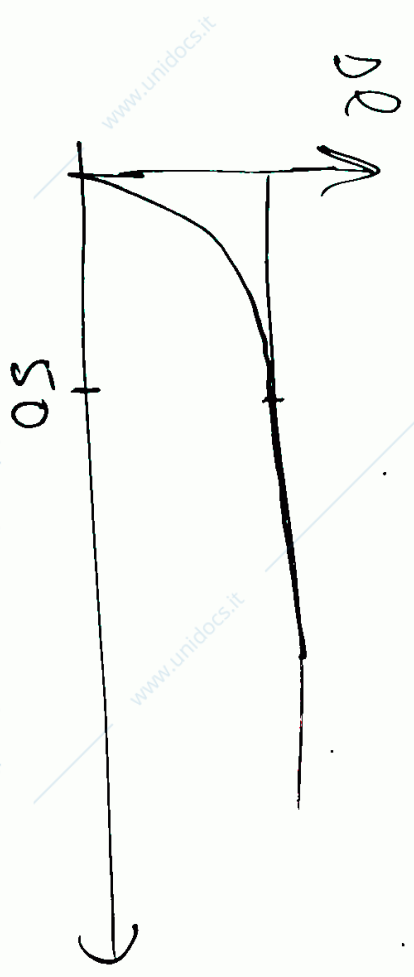


$$K_F = \frac{K_P}{T_i}$$

$$\Delta \theta^0 = \text{skp}(t)$$



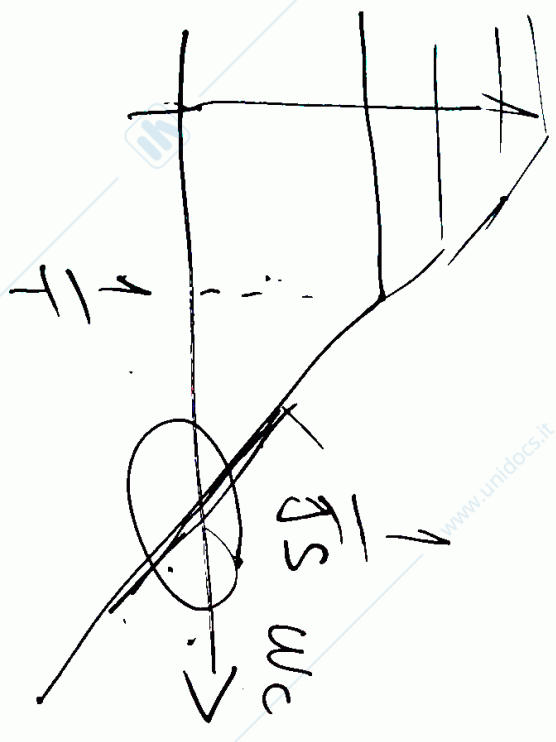
$T_i \ll$



$\tilde{C}_m = R I$



$$G(s) = \frac{1}{s} \frac{1}{s + \frac{D}{I}} = \frac{1}{s} \frac{1}{s + \frac{1}{I}}$$



$$G(s) = \frac{1}{s} \frac{1}{s + D} = \frac{1}{s} \frac{1}{1 + sT} \quad (12)$$

$$H(s) = - \frac{1}{s + D} = - \frac{1}{1 + sT}$$

D is small

large M

large T

worst case

$$D \approx 0$$

$$G(s) = \frac{1}{s}$$

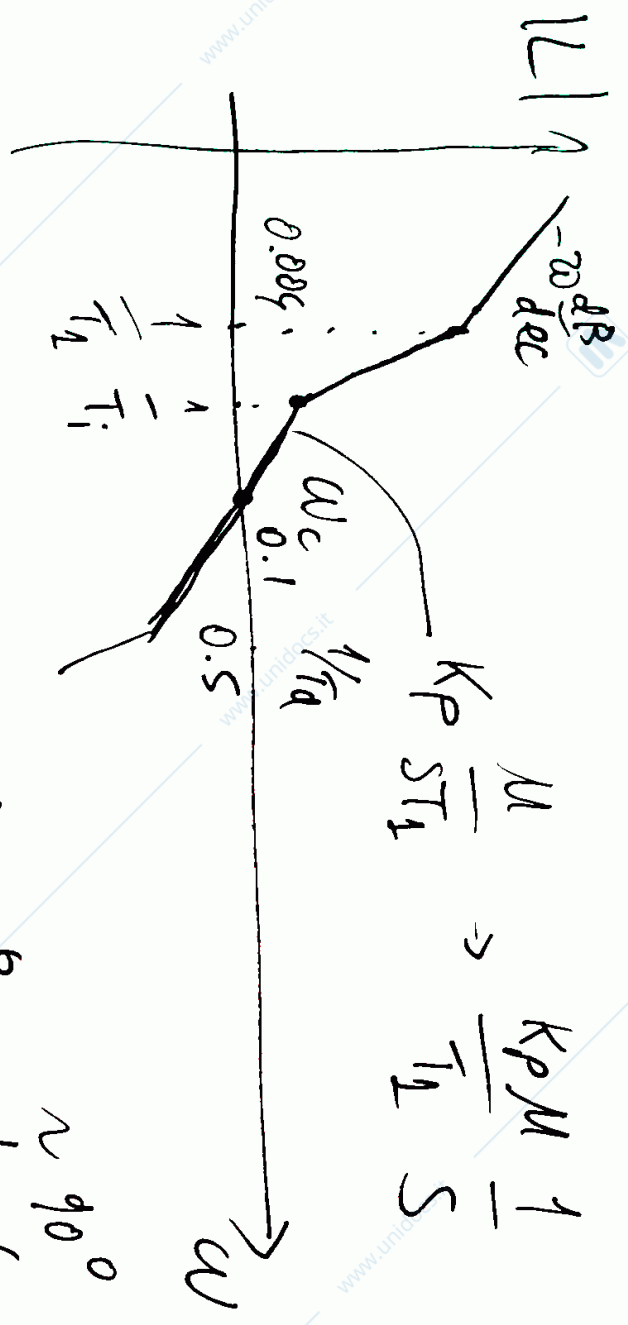
$$L(s) = K_p \frac{1+sT_i}{sT_i} \frac{M}{1+sT_a} \frac{1}{1+sT_d}$$

$$T_i = 275s \quad (14)$$

$$T_a = 2s$$

$$\omega_c = 0.1 \text{ rad/s}$$

$$\frac{K_p M}{T_i} \frac{1}{s} \Rightarrow \frac{K_p M}{T_i} \frac{1}{s} \quad \omega_c = \frac{K_p M}{T_i} \quad G(s) \approx \frac{M}{sT_i}$$



$$\varphi_m = 180^\circ + \varphi_c \pm 180^\circ - 90^\circ - \arctan(\omega_c T_i) + \arctan(\omega_c T_i) + \arctan(\omega_c T_i) - \arctan(\omega_c T_a) \approx 90^\circ$$

$$= \arctan(\omega_c T_i) - \arctan(\omega_c T_a) > 60^\circ \quad > 50^\circ$$

$$\frac{\partial \ell}{\partial w_i} = H(s) \cdot S(s) = \frac{\mu'}{1+sT_i} \cdot \frac{s(1+sT_2)}{1+sT_i} \cdot \frac{1}{1+s/w_c} \cdot \frac{T_i}{T_2 w_c} \quad (15)$$

$$= \mu' \frac{s}{(1+sT_i)(1+s/w_c)} \quad T_i > w_c$$



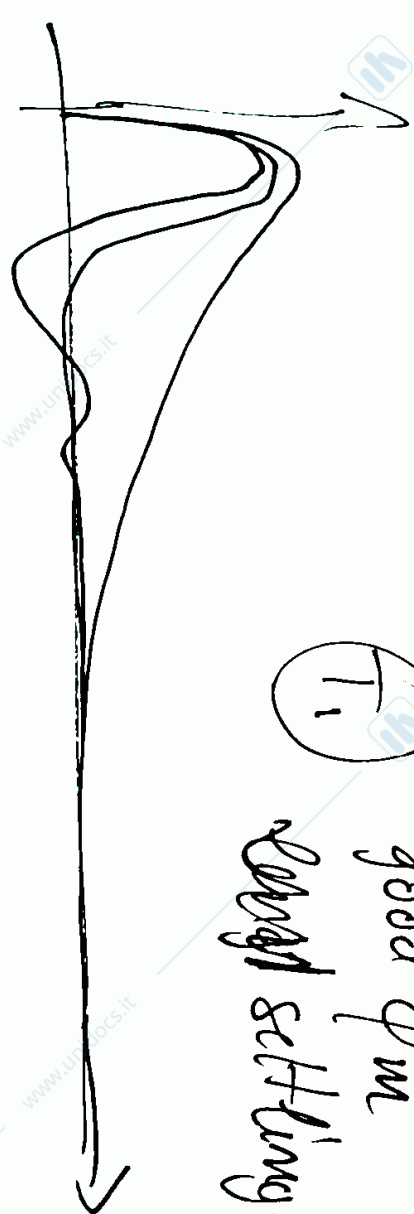
~~$T_i = 775$~~

good ϕ_m
 long settling time
 $T_i = 20$

low ϕ_m
 $T_i = 30$

high ϕ_m
 $T_i = 50$
 $\phi_m = 68^\circ$

$\phi_m = 45^\circ$



What happens when the operating point changes?

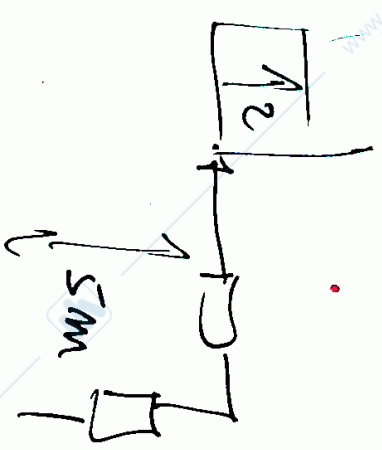
(16)



not much

$$W_c, \phi_m \Leftrightarrow G(s) = \frac{M}{s T_I}$$

$\frac{M}{T_I}$ does not depend on W_m → fixed parameter PI



$$\frac{M}{T_I} \propto \sqrt{\bar{e} + L_2}$$

since \bar{e} can change $\pm 1 m$
 $\sqrt{\bar{e} + L_2} \approx \sqrt{6} \div \sqrt{8}$

the gain of $G(s)$ changes by $\pm 7\%$
 → no big deal